

PRODUCT DATA

PEGAPRIM ISOFIX

DESCRIPTION

Ultra insulating and fast drying universal adhesion primer based on solvent borne Shellac-resins.

MAIN PROPERTIES

Very fast drying - closed, good adhering paint film - masks odours - recoatable with most water and solvent borne decorative paints. Can be applied at freezing temperatures.

RECOMMENDED USES

INTERIOR AND EXTERIOR.

Adhesion on metal (copper, bronze, stainless steel) and on smooth hard surfaces (old paint layers, Formica). Exterior uses of Pegaprim Isofix are strictly and exclusively limited for spot priming application as a sealer.

TECHNICAL DATA

Appearance:	Satin (gloss 60°: approx. 10%)
Colour:	White
Density:	± 1.2 g/cm ³
Solids Content:	In volume: ± 30%
	In weight: ± 54%
Recommended film thickness:	Wet film: 100 micron (consumption: 10 m ² /l)
	Dry film: 30 micron (consumption: 10 m ² /l)
Flashpoint:	17°C
VOC-content:	480 g/l max.
Ready-for-use mixture:	max. 500 g/l max.
Category:	A/i
EU Limit values:	600 g/l (2007) / 500 g/l (2010)

Drying times	20°C/50% r.h.
To touch:	± 15 minutes
To recoat:	± 45 minutes
Full hardness:	± 1 day

Coverage

Theoretical:	Approx. 10 m ² /l
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

The substrate should be clean, dry and stable. If necessary, degrease. Contamination has to be removed as thorough as possible. Strongly solvent borne topcoats must be tested for their tolerance first (e.g. polyurethane, epoxy).

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush:	Apply undiluted.
Roller:	Apply undiluted.
Air-atomised spray:	Dilute with ± 2% denaturised alcohol.

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Airless spray: Nozzle: 0.015 inch / Pressure: 150 - 200 bars

Cleanup: Denaturised alcohol.

APPLICATION CONDITIONS

> -15°C, R.H. < 85%

REMARKS

In case of too fast evaporation or spraying, add ± 2% denaturised alcohol.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

3 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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